



3-Flute, Corner Radius, Long Reach, Stub Flute, 30° Helix (.0156-.0938)

Cutter ø	Flute Length	XD LOC	OAL	Reach Length	XD Reach	Radius	Shank ø	Uncoated Part #	AITiN Coated Part #	DLC Coated Part #
.0156	.022	1.5	2-1/2	.078	5	.003	1/8	RET7800	RET7801	RET7802
.0156	.022	1.5	2-1/2	.125	8	.003	1/8	RET7803	RET7804	RET7805
.0200	.030	1.5	2-1/2	.100	5	.005	1/8	RET7806	RET7807	RET7808
.0200	.030	1.5	2-1/2	.160	8	.005	1/8	RET7809	RET7810	RET7811
.0250	.037	1.5	2-1/2	.125	5	.005	1/8	RET7812	RET7813	RET7814
.0250	.037	1.5	2-1/2	.203	8	.005	1/8	RET7815	RET7816	RET7817
.0312	.046	1.5	2-1/2	.156	5	.005	1/8	RET7818	RET7819	RET7820
.0312	.046	1.5	2-1/2	.156	5	.010	1/8	RET7821	RET7822	RET7823
.0312	.046	1.5	2-1/2	.250	8	.005	1/8	RET7824	RET7825	RET7826
.0312	.046	1.5	2-1/2	.250	8	.010	1/8	RET7827	RET7828	RET7829
.0312	.046	1.5	2-1/2	.375	12	.005	1/8	RET7830	RET7831	RET7832
.0312	.046	1.5	2-1/2	.375	12	.010	1/8	RET7833	RET7834	RET7835
.0469	.070	1.5	2-1/2	.250	5	.005	1/8	RET7836	RET7837	RET7838
.0469	.070	1.5	2-1/2	.250	5	.010	1/8	RET7839	RET7840	RET7841
.0469	.070	1.5	2-1/2	.375	8	.005	1/8	RET7842	RET7843	RET7844
.0469	.070	1.5	2-1/2	.375	8	.010	1/8	RET7845	RET7846	RET7847
.0469	.070	1.5	2-1/2	.570	12	.005	1/8	RET7848	RET7849	RET7850
.0469	.070	1.5	2-1/2	.570	12	.010	1/8	RET7851	RET7852	RET7853
.0625	.093	1.5	2-1/2	.312	5	.005	1/8	RET7854	RET7855	RET7856
.0625	.093	1.5	2-1/2	.312	5	.010	1/8	RET7857	RET7858	RET7859
.0625	.093	1.5	2-1/2	.312	5	.015	1/8	RET7860	RET7861	RET7862
.0625	.093	1.5	2-1/2	.500	8	.005	1/8	RET7863	RET7864	RET7865
.0625	.093	1.5	2-1/2	.500	8	.010	1/8	RET7866	RET7867	RET7868
.0625	.093	1.5	2-1/2	.500	8	.015	1/8	RET7869	RET7870	RET7871
.0625	.093	1.5	2-1/2	.750	12	.005	1/8	RET7872	RET7873	RET7874
.0625	.093	1.5	2-1/2	.750	12	.010	1/8	RET7875	RET7876	RET7877
.0625	.093	1.5	2-1/2	.750	12	.015	1/8	RET7878	RET7879	RET7880
.0781	.117	1.5	2-1/2	.406	5	.005	1/8	RET7881	RET7882	RET7883
.0781	.117	1.5	2-1/2	.406	5	.010	1/8	RET7884	RET7885	RET7886
.0781	.117	1.5	2-1/2	.406	5	.015	1/8	RET7887	RET7888	RET7889
.0781	.117	1.5	2-1/2	.625	8	.005	1/8	RET7890	RET7891	RET7892
.0781	.117	1.5	2-1/2	.625	8	.010	1/8	RET7893	RET7894	RET7895
.0781	.117	1.5	2-1/2	.625	8	.015	1/8	RET7896	RET7897	RET7898
.0781	.117	1.5	2-1/2	.940	12	.005	1/8	RET7899	RET7900	RET7901
.0781	.117	1.5	2-1/2	.940	12	.010	1/8	RET7902	RET7903	RET7904
.0781	.117	1.5	2-1/2	.940	12	.015	1/8	RET7905	RET7906	RET7907
.0938	.139	1.5	2-1/2	.500	5	.005	1/8	RET7908	RET7909	RET7910
.0938	.139	1.5	2-1/2	.500	5	.010	1/8	RET7911	RET7912	RET7913
.0938	.139	1.5	2-1/2	.500	5	.015	1/8	RET7914	RET7915	RET7916

Tolerances	Diameter	Shank	Radius
All Sizes	+0.0005, -0.0005	+0.000, -0.0003	+0.001, -0.001



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